



► PVC GRAVITY SEWER PIPE | Bell End Sewer Pipe Specifications

Northern Pipe Products PVC Belled Sewer Pipe is made from compounds conforming to requirements of ASTM D-1784 and meets all dimensional and physical specifications of ASTM D-3034. 4" through 6" is manufactured in 10' overall lengths, while 8" through 15" is 14' laying length.

► ASTM D-3034 | Bell End Sewer Pipe

NOMINAL PIPE SIZE (IN.)	SDR	PIPE OUTSIDE DIAMETER (IN.)	MINIMUM WALL (IN.)	POUNDS PER FOOT	LENGTH	FEET PER PALLET	FEET PER TRUCKLOAD
4"	35	4.215"	.120"	1.01 lbs.	10'	630'	20,160'
4"	35	4.215"	.120"	1.01 lbs.	20'	1,260'	20,160'
4"	26	4.215"	.162"	1.35 lbs.	10'	630'	20,160'
6"	35	6.275"	.180"	2.26 lbs.	10'	330'	7,920'
6"	35	6.275"	.180"	2.33 lbs.	14'	462'	8,316'
6"	26	6.275"	.241"	3.00 lbs.	10'	330'	7,920'
8"	35	8.400"	.240"	4.17 lbs.	14'	336'	6,048'
10"	35	10.500"	.300"	6.55 lbs.	14'	168'/210'	3,402'
12"	35	12.500"	.360"	9.41 lbs.	14'	112'	2,688'
15"	35	15.300"	.437"	14.16 lbs.	14'	84'	1,512'

► ASTM D-2729 | Bell End Sewer Pipe

NOMINAL PIPE SIZE (IN.)	PIPE OUTSIDE DIAMETER (IN.)	MINIMUM WALL (IN.)	POUNDS PER FOOT	LENGTH	FEET PER PALLET	FEET PER TRUCKLOAD
4"	4.215"	.075"	.64 lbs.	10'	630'	20,160'
6"	6.275"	.100"	1.27 lbs.	10'	330'	7,920'



► PERFORATION SPECIFICATIONS

► DRAINAGE PIPE | ASTM D-2729

NOMINAL PIPE SIZE (IN.)	PIPE OUTSIDE DIAMETER (IN.)	MINIMUM WALL (IN.)	LENGTH	ROWS OF PERFORATIONS	HOLE SIZE	HOLE SPACING PER ROW	FEET PER PALLET
4"	4.215"	.075"	10'	2	5/8	6	630'
6"	6.275"	.100"	10'	2	5/8	6	330'

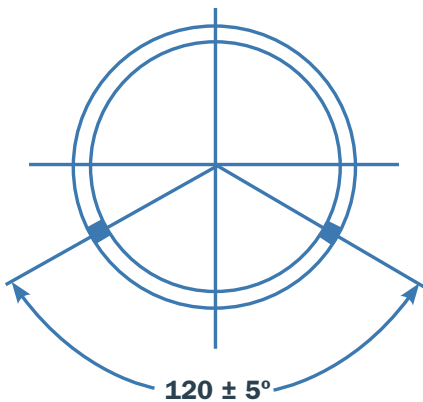
► HIGHWAY UNDERDRAIN SYSTEMS | ASTM F-758

NOMINAL PIPE SIZE (IN.)	PIPE OUTSIDE DIAMETER (IN.)	MINIMUM WALL (IN.)	LENGTH	ROWS OF PERFORATIONS	HOLE SIZE	HOLE SPACING PER ROW	FEET PER PALLET
4"	4.215"	.120"	10'	4	1/4	3	630'
6"	6.275"	.180"	10'	4	1/4	3	330'

► SDR-35 SEWER PIPE | ASTM D-3034

NOMINAL PIPE SIZE (IN.)	PIPE OUTSIDE DIAMETER (IN.)	MINIMUM WALL (IN.)	LENGTH	ROWS OF PERFORATIONS	HOLE SIZE	HOLE SPACING PER ROW	FEET PER PALLET
4"	4.215"	.120"	10'	2	5/8	6	630'
6"	6.275"	.180"	10'	2	5/8	6	330'

TYPICAL 2-ROW PATTERN



TYPICAL 4-ROW PATTERN | CONFORMS TO ASTM F-758

